



Material - KS D 3592 SWRCH6A

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

Group - Ferrous Mild Steel Alloys

Sub Group - KS D 3592 SWRCH6A Carbon Steel Wire Rods for Cold Heading and Cold Forging Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 max.		
Manganese	Mn %	0.600 max.		oaling or Hardoning and
Phosphorus	P %	0.030 max.		· ·
Sulphur	S %	0.035 max.		
Aluminium	Al %	0.020 min.		
Chromium	Cr %	0.200 max.		
Copper	Cu %	0.300 max.		-
Nickel	Ni %	0.200 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	470 max.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	66 min.
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
SWRCH 6A	JIS	Japan	Wire Rod and Forging	
SWCH 6A	JIS	Japan	Wire Rod and Forging	
SWRCH6A	MS	Malaysia	Wire Rod and Forging	
C2C	ISO	International	Wire Rod and Forging	
C4C	ISO	International	Wire Rod and Forging	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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